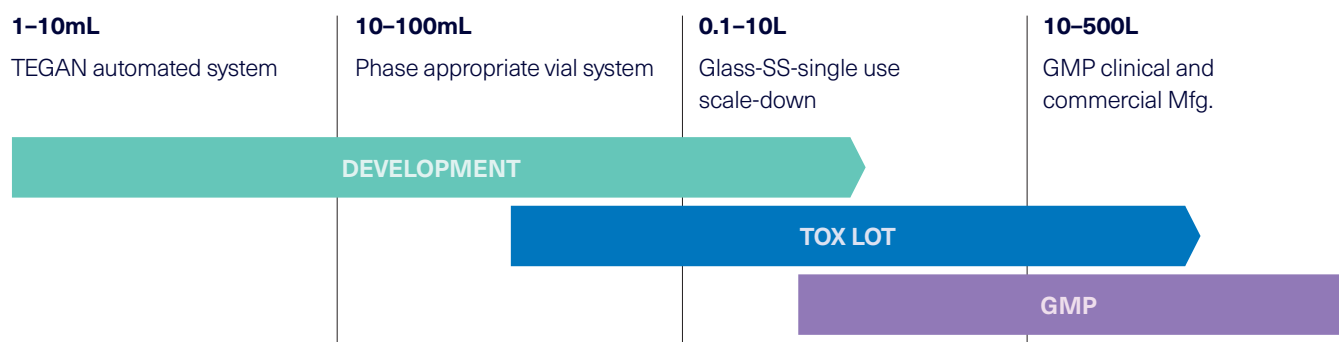


Antibody Drug Conjugates (ADC)

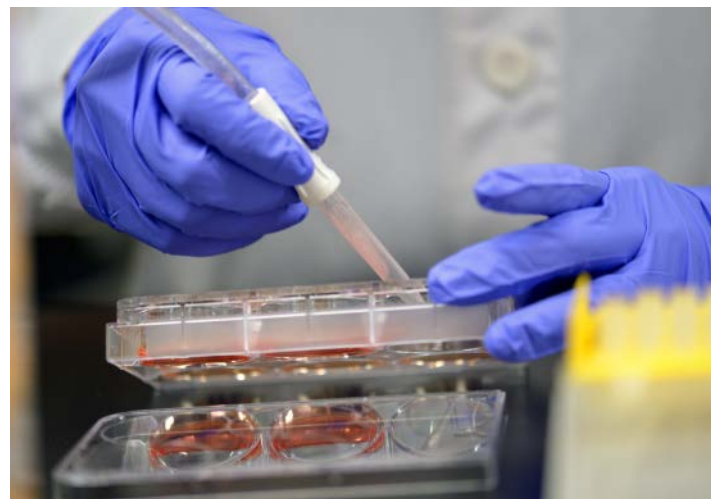
When selecting AbbVie for your ADC, you gain an industry leading biopharmaceutical development partner. AbbVie's experienced scientific team and state-of-the-art facilities are unrivaled in biopharma and antibody drug conjugation. In addition to extensive ADC clinical experience, AbbVie can leverage its regulatory and commercial track record to deliver improved confidence leading to successful milestone achievement.

Your Conjugation Provider from Clinical to Commercial



Analytical development, release and stability

- Onsite quality and testing (Bio & ADC)
- UV/VIS
- MALS/IR
- CE, icIEF
- CE-SDS (Beckman), mCE-SDS (Perkins Elmer)
- HPLC, UPLC, LC/MS
- LAL, ELISA
- Environmental/bioburden testing
- HIC for DAR



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ABBVIE ADC MANUFACTURING NETWORK

EUROPE

1 Sligo, Ireland ●

USA

2 Chicago, Illinois ● ●

3 Worcester, Massachusetts ● ●

PUERTO RICO

4 Barceloneta ●

● Antibody Intermediate

- Dedicated mammalian technologies
- Full pharma development and manufacturing support
- Proven leader with two convenient North American sites
- 1,000L to 12,000L bioreactors
- Single use and fixed stainless steel options

● Drug Linker — Payload

- Segregated pilot facility capable of managing containment to $<1\text{ ng/m}^3$
- 20+ years of high-containment GMP manufacturing
- Batches from 1–500g with option to increase capacity
- Scientific excellence to support a range of linker-payload chemistries

● Conjugation

- Primary site in Worcester, MA
- Integrated Biologics-ADC facility
- Highly engineered facility capable of containment $<10\text{ ng/m}^3$
- Scale options up to 500L
- Single use and fixed stainless steel options
- Inline antibody remodeling and engineering options



One proven
pharma partner,
end-to-end
solutions

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