When selecting AbbVie, you gain more than a contract manufacturer. We are your pharmaceutical partner, focused on helping mitigate risk and accelerate your drug development timelines. Our site in Worcester, MA represents AbbVie’s Biologics/ADC center of excellence, and one of the few sites that successfully manages ADC complexities from antibody to conjugation, with one unified quality system and scientific team. We offer a simplified ADC supply chain and better project continuity to give you a greater confidence in the success of your ADC program.

**Analytical development, release and stability**
- Onsite quality and testing (Bio & ADC)
- UV/VIS
- MALS/IR
- CE, icIEF
- CE-SDS (Beckman), mCE-SDS (Perkins Elmer)
- HPLC, UPLC, LC/MS
- LAL, ELISA
- Environmental/bioburden testing
- HIC for DAR
Experience Unrivaled

Antibody Drug Conjugates (ADC)

ABBVIE ADC MANUFACTURING NETWORK

EUROPE

1. Sligo, Ireland

USA

2. Chicago, Illinois
3. Worcester, Massachusetts

PUERTO RICO

4. Barceloneta

● mAb Production
- Full development and manufacturing support
- Proven leader with two convenient North American sites
- 1,000 L to 12,000 L bioreactors
- Single use and fixed stainless steel options

● Drug-Linker Synthesis and Purification
- Segregated facility within Sligo with exceptional containment down to < 1 ng/m³
- 15+ years of high GMP high containment manufacturing
- Batches from 1 – 500 gram with option to increase capacity
- Scientific excellence to support a range of linker-payload chemistries

● Conjugation
- Primary site in Worcester, MA
- Integrated Biologics-ADC facility
- Highly engineered facility capable of containment < 10 ng/m³
- Scale options up to 500L
- Single use and fixed stainless steel options
- Inline antibody remodeling and engineering options

ONE PROVEN PARTNER, END-TO-END SOLUTION PROVIDER